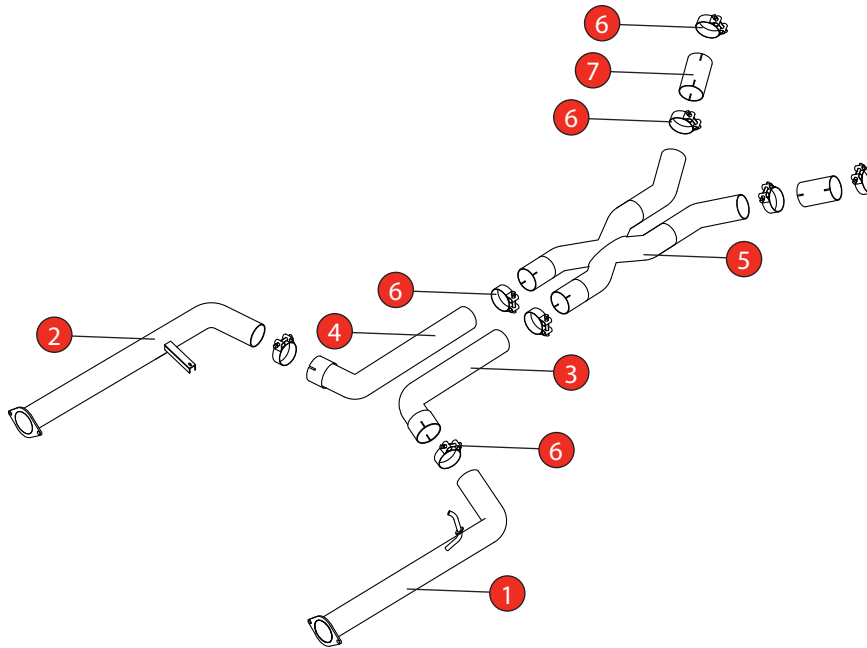


Car	BMW M3 G80/G81 / M4 G82 inc Competition & xDrive (Non GPF Models)	Part No.	SBMP100
Year	2021-Current	Fit Kits	393FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

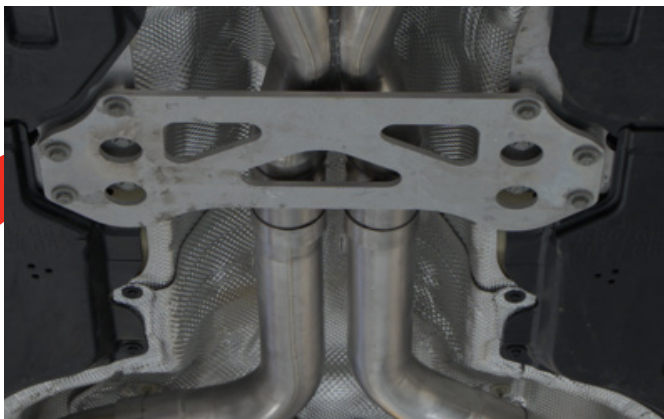
Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	856BM	L/H Front Pipe	1
2	857BM	R/H Front Pipe	1
3	923BM	L/H Centre Pipe	1
4	924BM	R/H Centre Pipe	1
5	861BM	X- Pipe	1
Fit Kit			
6	Z016.10063	72mm H/D Clamp	8
7	AD91	Adaptor (To fit to original Cat-back system)	2
8	Z026.10005	15 mm Spacer (see below)	6

CLASSIFICATION	Motorsport Use Only
HOMOLOGATED	No
DATE	03/05/2024
ISSUE	01
AUTHORISED	S Shipley

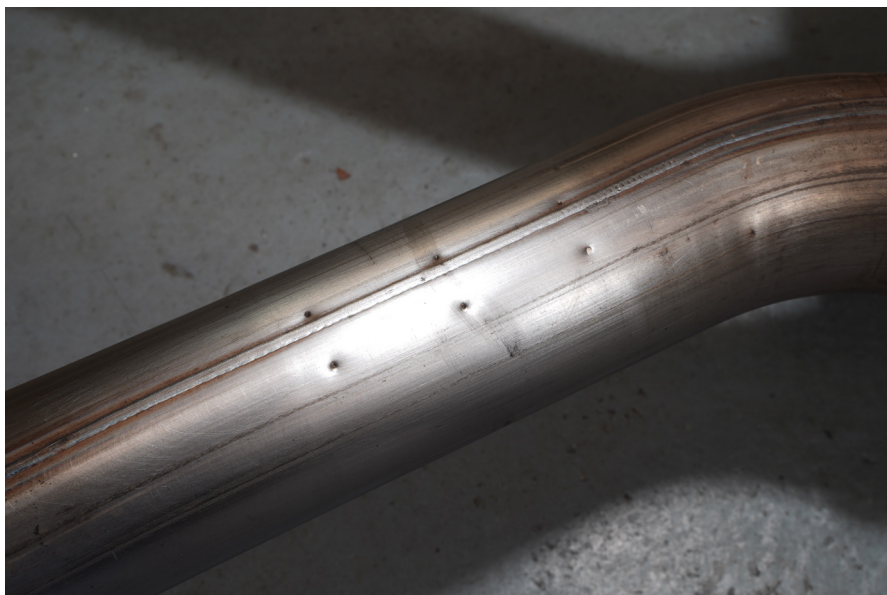
NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



Use Item 8 to create more clearance on the original crossbrace.

Car	BMW M3 G80/G81 / M4 G82 inc Competition & xDrive (Non GPF Models)	Part No.	SBMP100
Year	2021-Current	Fit Kits	393FK
Notes	Where not supplied use original fittings. Original system requires cutting.	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



We recommend removing the original exhaust from the car before cutting.

Locate the sets of indentations on both sides of the original system.

Cut the system through the middle pair of indentations. Once cut de-bur the edges and re-fit the rear to the car.

NOTE: If fitting at the same time as the Scorpion Half System you do not need to make any cuts to your original exhaust.

